



**TECHNICAL SPECIFICATION
TIGHT-HEAD PLASTIC DRUM**

Type	Volume	Weight	Tolerance
BETA	18 Lt.	850 Gr.	± 50 Gr.
BETA	19 Lt.	850 Gr.	± 50 Gr.
BETA	20 Lt.	950 Gr.	± 50 Gr.
ALFA	20 Lt.	950 Gr.	± 50 Gr.
ALFA	25 Lt.	1050 Gr.	± 50 Gr.
ALFA	30 Lt.	1150 Gr.	± 50 Gr.
ÇANTA	60 Lt.	2600 Gr.	± 100 Gr.

DIMENSIONS : See the technical drawing.

Material and Production Specifications:

The drum is produced with blow moulding technique in a system with parison control at 100 points. One carrying handle exists on top. Can be stacked on each other. Equipped with DN60 temper-evident screw cap with washer. Tap option exists for ALFA and BETA type drums. Gas-release caps are available for drums without taps.

Body : HMW HDPE High Molecular Weight High Density Polyethylene, colored by masterbatches according to customer preference

Closures : High Density Polyethylene, DN60 temper-evident screw cap with washer.

Marking : Production date (in year, month and week) and manufacturer name are embossed on the bottom of the drum.

Tests : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports.

İZVAR AMBALAJ SANAYİ VE TİCARET A.Ş.

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**TECHNICAL SPECIFICATION
OPEN-TOP PLASTIC DRUM**

Volume	Body Weight	Tolerance
60 Lt.	2100 Gr.	± 100 Gr.

DIMENSIONS : See the technical drawing.

Material and Production Specifications:

The drum is produced with blow moulding technique in a system with parison control at 100 points. Two holding cavities at the bottom and two molded carrying cavities on the body. Can be stacked on each other. Circular cross-section. Top end is fixed to the drum by a closing ring with an elastic washer in between.

Body : HMW HDPE High Molecular Weight High Density Polyethylene, colored by masterbatches according to customer preference

Closures : High Density Polyethylene.

Ring : Manufactured of Cold Rolled Steel, sealable, electro-galvanized closing ring with lever.

Marking : Production date (in year, month and week) and manufacturer name are embossed on the bottom of the drum.

Tests : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports.

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