



**TECHNICAL SPECIFICATION**  
**FIBER DRUM (WITH STEEL TOP-END)**

Diameter	Volume	# of Body Layers	Bottom-End	Weight
Ø360	30 Lt.	7 Layers	4 mm.	2.97 Kg.
Ø360	60 Lt.	7 Layers	4 mm.	3.50 Kg.
Ø400	50 Lt.	7 Layers	4 mm.	3.37 Kg.
Ø400	60 Lt.	7 Layers	4 mm.	3.53 Kg.
Ø400	85 Lt.	7 Layers	4 mm.	4.00 Kg.
Ø400	100 Lt.	7 Layers	4 mm.	4.26 Kg.
Ø450	75 Lt.	7 Layers	4 mm.	3.98 Kg.
Ø450	100 Lt.	7 Layers	4 mm.	4.35 Kg.
Ø585	240 Lt.	11 Layers	8 mm.	10.00 Kg.

**DIMENSIONS** : See the technical drawing.

**Material and Production Specifications:**

Body is coiled up from kraft paper as lamination by PVA glue between each layer. Reinforcement rings are fixed to the both ends of the body. Bottom-end is seamed to the body. Top-end is fixed to the body by a closing ring with lever mechanism.

**Body** : 200 Gr./m2 Kraftliner coiled up from kraft paper with PVA glue in between.

**Rings** : Electro-Galvanized Cold Rolled Steel, 0.60 mm.

**Bottom-End** : MDF. (Medium Density Fiberboard)

**Top-End** : Electro-Galvanized Cold Rolled Steel, 0.60 mm.

**Closing Ring** : Manufactured of Cold Rolled Steel, sealable, electro-galvanized closing ring with lever.

**Marking** : Production date is coded on the bottom-end. Any other coding can be made with silk-screening system on the body of the drum.

**Tests** : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports.

**İZVAR AMBALAJ SANAYİ VE TİCARET A.Ş.**

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**TECHNICAL SPECIFICATION**  
**FIBER DRUM (WITH MDF TOP-END)**

Diameter	Volume	# of Body Layers	Bottom-End	Weight
Ø360	25 Lt.	7 Layers	4 mm.	2.63 Kg.
Ø360	50 Lt.	7 Layers	4 mm.	3.10 Kg.
Ø400	60 Lt.	7 Layers	4 mm.	3.22 Kg.
Ø400	80 Lt.	7 Layers	4 mm.	3.55 Kg.
Ø450	100 Lt.	7 Layers	4 mm.	3.88 Kg.
Ø517	165 Lt.	9 Layers	6 mm.	6.86 Kg.
Ø585	240 Lt.	11 Layers	8 mm.	10.70 Kg.
Ø600	230 Lt.	11 Layers	10 mm.	9.95 Kg.
Ø600	280 Lt.	11 Layers	10 mm.	10.85 Kg.

**DIMENSIONS** : See the technical drawing.

**Material and Production Specifications:**

Body is coiled up from kraft paper as lamination by PVA glue between each layer. Reinforcement rings are fixed to the both ends of the body. Bottom-end is seamed to the body. Top-end is fixed to the body by a closing ring with lever mechanism.

**Body** : 200 Gr./m2 Kraftliner coiled up from kraft paper with PVA glue in between.

**Rings** : Electro-Galvanized Cold Rolled Steel, 0.60 mm.

**Bottom-End** : MDF. (Medium Density Fiberboard)

**Top-End** : MDF. (Medium Density Fiberboard).

**Closing Ring** : Manufactured of Cold Rolled Steel, sealable, electro-galvanized closing ring with lever.

**Marking** : Production date is coded on the bottom-end. Any other coding can be made with silk-screening system on the body of the drum.

**Tests** : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports.

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## TECHNICAL SPECIFICATION

### FIBER DRUM (WITH INNER CORE AND MDF TOP-END)

Diameter	Volume	Core Dia.	# of Body Layers	Bottom-End	Weight
Ø517	170 Lt.	Ø300	9 Layers	8 mm.	10.55 Kg.
Ø600	230 Lt.	Ø300	11 Layers	10 mm.	13.15 Kg.
Ø600	265 Lt.	Ø400	11 Layers	10 mm.	15.25 Kg.
Ø600	280 Lt.	Ø400	11 Layers	10 mm.	15.60 Kg.
Ø650	310 Lt.	Ø400	11 Layers	10 mm.	15.70 Kg.

**DIMENSIONS** : See the technical drawing.

#### Material and Production Specifications:

Body and core are coiled up from kraft paper as lamination by PVA glue between each layer. Reinforcement rings are fixed to the both ends of the body and ø400 cores. Two handles are fixed on the body. Inner core is fixed to the bottom-end with nuts and bolts. Bottom-end is seamed to the body. Top-end is fixed to the body by a closing ring with lever mechanism.

**Body** : 200 Gr./m<sup>2</sup> Kraftliner coiled up from kraft paper with PVA glue in between.

**Rings** : Electro-Galvanized Cold Rolled Steel, 0.60 mm.

**Bottom-End** : MDF. (Medium Density Fiberboard)

**Top-End** : MDF. (Medium Density Fiberboard).

**Closing Ring** : Manufactured of Cold Rolled Steel, sealable, electro-galvanized closing ring with lever.

**Marking** : Production date is coded on the bottom-end. Any other coding can be made with silk-screening system on the body of the drum.

**Tests** : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports.

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